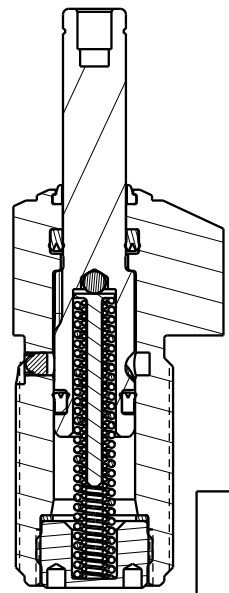



NO	QTY	PART NO	DESCRIPTION	STD SEAL KIT	FKM SEAL KIT	SPRING KIT
1	1	23310008	SPRING, COMPRESSION			X
2	1	23311017	SPRING, COMPRESSION			X
3	1	23600014	BALL, STEEL, ALLOY, .156	X	X	X
4	1	39010036	SEAL, BEVEL, 3/8 x 3/32 x 9/16	X	39052010	
5	1	39010038	SEAL, BEVEL, 7/16 x 3/32 x 5/8	X	39052014	
6	1	39053004	WIPER, SNAP-IN, (7/16)	X	X	
7	1	47510500	PLUNGER, SC, 2.0 kN			
8	1	49001904	BREATHER, 1/8 BSPP			
9	1	81530500	RETAINER, SC, 450			
10	1	81590501	ROD, SUPPORT, SPRING, SC, 450			X
11	1	39T55001	GASKET, (-113)	X	X	X
N/A	N/A	46250100	KIT, SEAL, CYL, PP, TB, SA, 2.1 kN	NOTED	N/A	N/A
N/A	N/A	6V250104	KIT, SEAL, CYL, PP, TB, SA, 2.1 kN, FKM	N/A	NOTED	N/A
N/A	N/A	46100006	KIT, SPRING, CYL, PP, TB, SA, 2.1 kN	N/A	N/A	NOTED



Lubricate all seals with clean hydraulic fluid prior to assembly.



SECTION A-A

PARTS LIST	 VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.
	ASSEMBLIES AFFECTED 42-5010-51
PARTS LIST, ASSY, CYL, PP, TB, 2.1KN	SIZE A
MPL2107	REV B

B	3297	RELEASE	GAR	8/8/17
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: MAJ	DRAWING STATUS: Released PRODUCTION APPROVED FOR RELEASED STATUS ONLY			
DATE: 5-4-17				

SHEET 1 OF 1